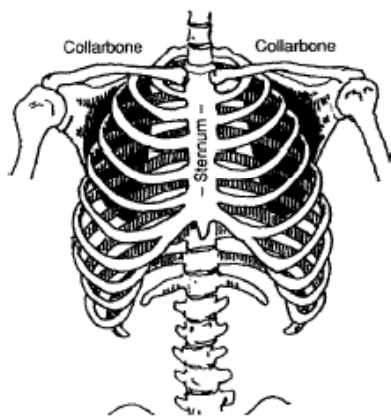


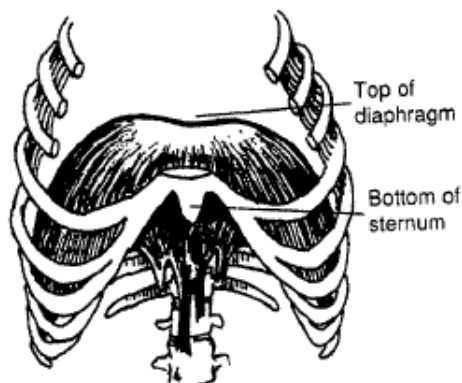
Rib Cage, Side View

Rib Cage, Back View

THE RIBCAGE

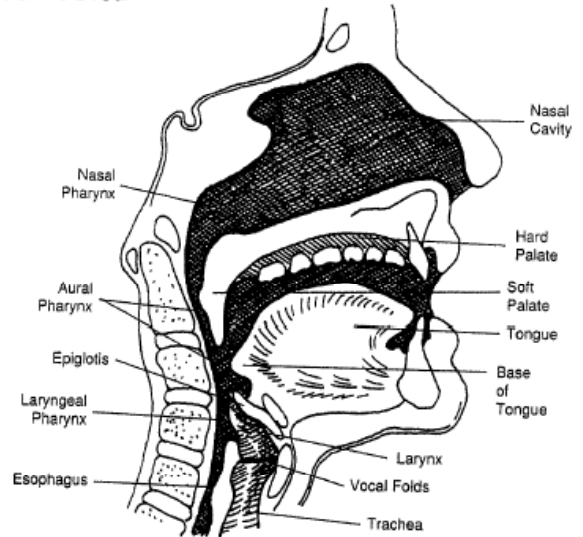


THE DIAPHRAGM

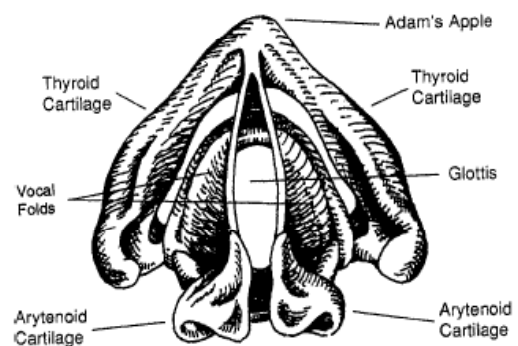


Diaphragm in Relaxed Position

YOUR VOICE



(Front of throat)



Overview of the Voice Box

THE PROCESS